



## LNP™ LUBRICOMP™ Compound AL0039

### Americas: COMMERCIAL

Also known as: LNP™ LUBRICOMP™ Compound AL-4030 FR-1

Product reorder name: AL0039

LNP\* LUBRICOMP\* AL0039 is a compound based on ABS containing 15% PTFE. Added features of this material include: Flame Retardant, Wear Resistant.

TYPICAL PROPERTIES <sup>1</sup>	TYPICAL VALUE	Unit	Standard
<b>MECHANICAL</b>			
Tensile Stress, yld, Type I, 5 mm/min	380	kgf/cm <sup>2</sup>	ASTM D 638
Tensile Stress, brk, Type I, 5 mm/min	350	kgf/cm <sup>2</sup>	ASTM D 638
Tensile Strain, yld, Type I, 5 mm/min	2.3	%	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	7.8	%	ASTM D 638
Tensile Modulus, 5 mm/min	24700	kgf/cm <sup>2</sup>	ASTM D 638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	700	kgf/cm <sup>2</sup>	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	25200	kgf/cm <sup>2</sup>	ASTM D 790
Tensile Stress, yield, 5 mm/min	37	MPa	ISO 527
Tensile Stress, break, 5 mm/min	34	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	2.3	%	ISO 527
Tensile Strain, break, 5 mm/min	8.5	%	ISO 527
Tensile Modulus, 1 mm/min	2250	MPa	ISO 527
Flexural Modulus, 2 mm/min	2340	MPa	ISO 178
<b>IMPACT</b>			
Izod Impact, unnotched, 23°C	23	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	2	cm-kgf/cm	ASTM D 256
Multiaxial Impact	13	cm-kgf	ISO 6603
Instrumented Impact Total Energy, 23°C	28	cm-kgf	ASTM D 3763
Izod Impact, unnotched 80*10*4 +23°C	15	kJ/m <sup>2</sup>	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	2	kJ/m <sup>2</sup>	ISO 180/1A
<b>THERMAL</b>			
HDT, 0.45 MPa, 3.2 mm, unannealed	95	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	84	°C	ASTM D 648

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.

(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.

(5) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

(6) Needs hard coat to consistently pass 60 sec Vertical Burn.

Source GMD, last updated:

PLEASE CONTACT YOUR LOCAL SALES OFFICE FOR AVAILABILITY IN YOUR AREA.



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TYPICAL PROPERTIES <sup>1</sup>	TYPICAL VALUE	Unit	Standard
<b>THERMAL</b>			
CTE, -30°C to 30°C, flow	9.4E-05	1/°C	ASTM D 696
CTE, -30°C to 30°C, xflow	8.9E-05	1/°C	ASTM D 696
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	96	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	84	°C	ISO 75/Af
<b>PHYSICAL</b>			
Specific Gravity	1.26	-	ASTM D 792
Density	1.26	g/cm <sup>3</sup>	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.23	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	0.6 - 0.8	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	0.7 - 0.9	%	ASTM D 955
Wear Factor Washer	107	10 <sup>-10</sup> in <sup>5</sup> -min/ft-lb-hr	ASTM D 3702 Modified: Manual
Wear Factor Ring	0	10 <sup>-10</sup> in <sup>5</sup> -min/ft-lb-hr	ASTM D 3702 Modified: Manual
Dynamic COF	0.24	-	ASTM D 3702 Modified: Manual
Static COF	0.12	-	ASTM D 3702 Modified: Manual
Moisture Absorption (23°C / 50% RH)	0.33	%	ISO 62

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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
<b>Injection Molding</b>		
Drying Temperature	80	°C
Drying Time	4	hrs
Maximum Moisture Content	0.05 - 0.1	%
Melt Temperature	260	°C
Front - Zone 3 Temperature	265 - 275	°C
Middle - Zone 2 Temperature	230 - 245	°C
Rear - Zone 1 Temperature	205 - 215	°C
Mold Temperature	70 - 80	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm

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